

Installation dimensions GTM GTR/GTE GTK

Technical information

Recommended distances "L" from the injection point to the sprue ejector are given above for the various material groups.

The distance "AT" describes the correlated ejector depth.

Kunststoffgruppe Plastic group	GTM	GTR/GTE	GTK
HD-PE, LD-PE, PET, PP, PA, PC, PVC. (L)	>15	>20	>25
Kanalausführung Runner design	rund round	rund round	rund round
Auswerfertiefe (AT) Ejector depth (AT)	>11	>16	>20
ABS, M ABS, ASA, PS, PC/ ABS, POM, PBT. (L)	>20	>25	>30
Kanalausführung Runner design	rund round	rund round	rund round
Auswerfertiefe (AT) Ejector depth (AT)	>14	>20	>24
Elastomere TPE, TPU, TPP, TPA. (L)	>15	>15	>20
Kanalausführung Runner design	beliebig arbitrary	beliebig arbitrary	beliebig arbitrary
Auswerfertiefe (AT) Ejector depth (AT)	>11	>11	>16
Spröde Kunststoffe (L) Brittle plastics	>25	>30	>40
Kanalausführung Runner design	halbrund half-round	halbrund half-round	halbrund half-round
Auswerfertiefe (AT) Ejector depth (AT)	>18	>24	>32

