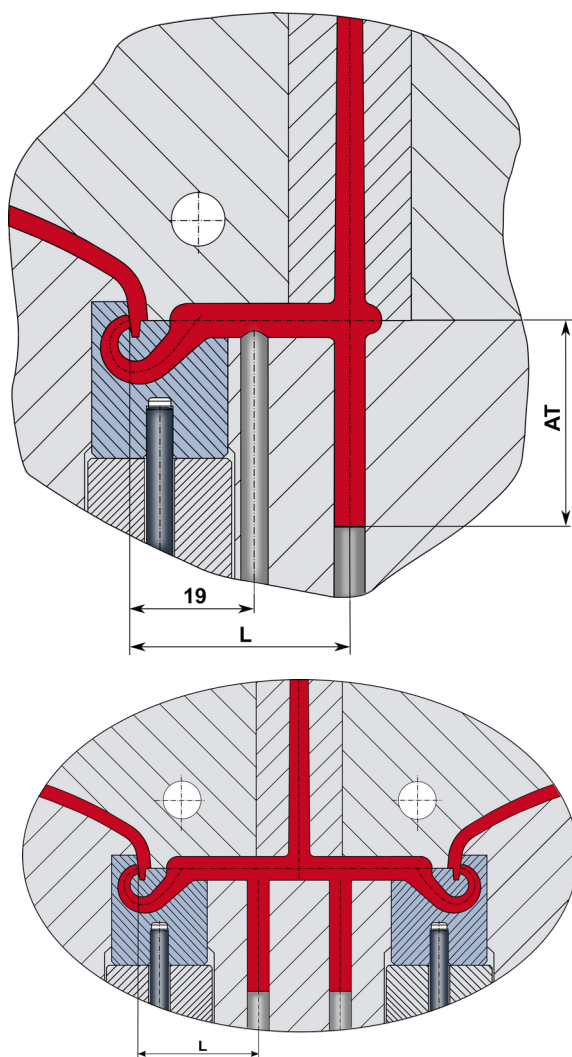


Installation dimensions Ringelflow® - GRF-5

Technical information

Recommended distances "L" from the injection point to the sprue ejector are given above for the various material groups.

The distance "AT" describes the correlated ejector depth.



Kunststoffgruppe Plastic group	Maß Dimension	GRF-5
HD-PE, LD-PE, PET, PP, PA, PC, PVC	L	>35
Kanalausführung Runner design		rund round
Auswerfertiefe Ejector depth	AT	>35
ABS, M ABS, ASA, PS, PC/ABS, POM, PBT	L	>40
Kanalausführung Runner design		rund round
Auswerfertiefe Ejector depth	AT	>40
Elastomere TPE, TPU, TPP, TPA	L	>30
Kanalausführung Runner design		beliebig arbitrary
Auswerfertiefe Ejector depth	AT	>35
Spröde Kunststoffe Brittle plastics	L	auf Anfrage on request
Kanalausführung Runner design		halbrund half-round
Auswerfertiefe Ejector depth	AT	auf Anfrage on request